

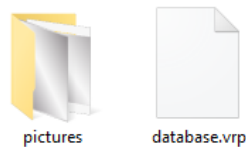
HOW TO UPDATE TECHLA MACHINE

Please find here below the instructions to update Techla machine.

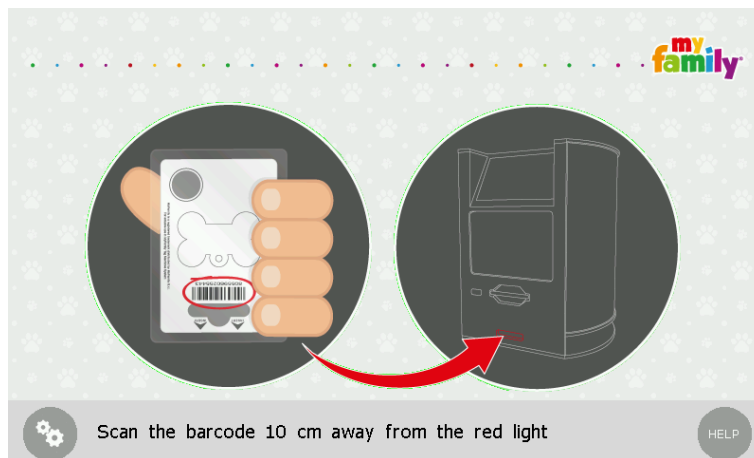
The update may load for up to an hour on the 1st generation engravers.
Therefore, we suggest to do this operation when the machine is not used.

To proceed with this operation, you need an USB flash drive of 8GB maximum where you will save a file (database.vrp) and a folder (pictures), both located in the zipped folder "update".

Decompress or unzip the update file using 'extract all' on your windows PC, then open the resulting folder and copy only these 2 items to your USB thumb drive.



When everything is ready, switch the machine on and wait for the following screen:



Put the USB flash drive into the proper slot, as shown in the following photo:



Press the following button

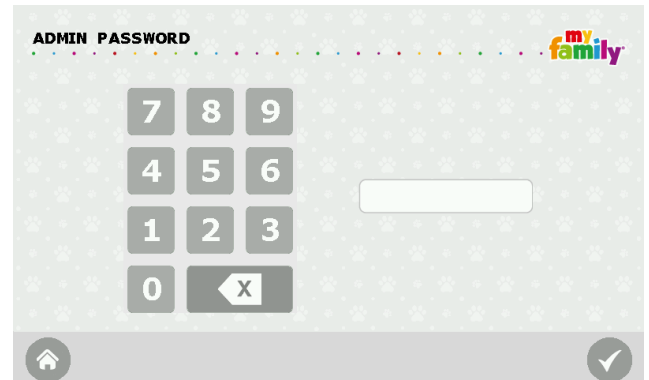
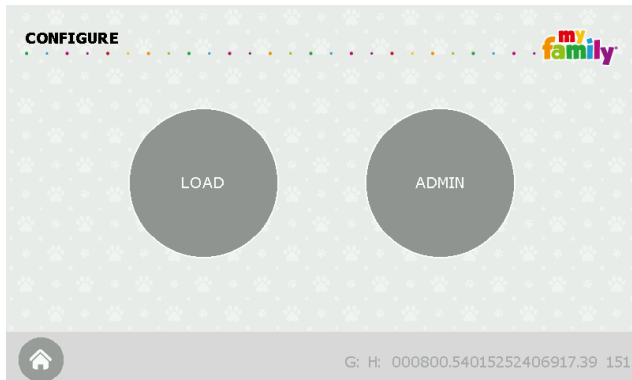


and one of these screens will appear:

If the following screen will appear, follow the instructions that you can watch also in this video tutorial ([LINK](#)) or written in this left column:



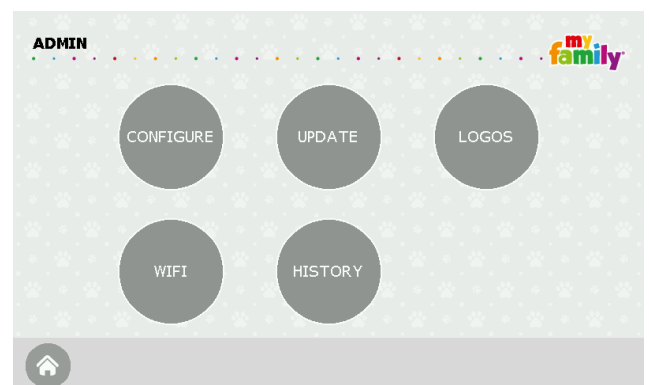
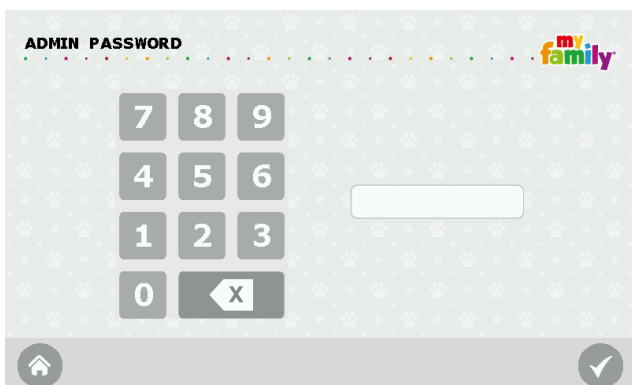
If the following screen will appear, follow the instructions that you can watch also in this video tutorial ([LINK](#)) or written in this right column:



Press  and this screen will appear:

Insert the password 09876 and press .

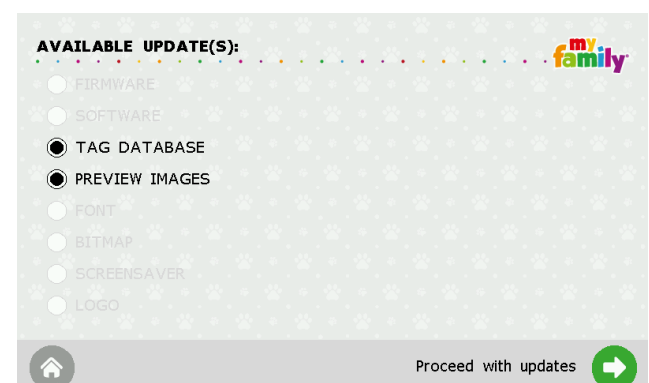
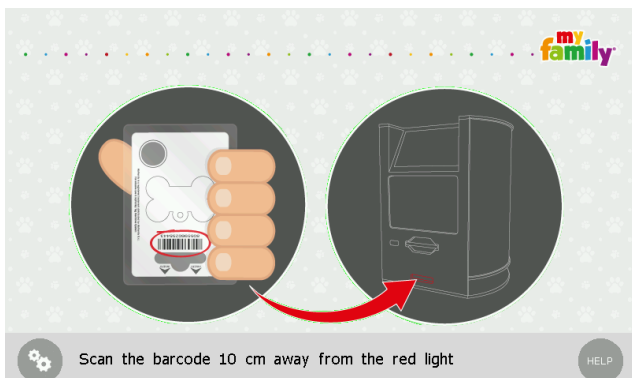
This screen will appear:



Insert the password 987654321
(do not care if the asterisks are only five)

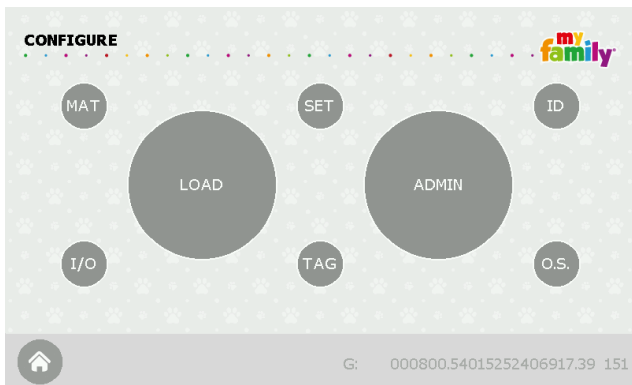
Press  and this screen will appear:

Press "UPDATE" and this screen will appear:

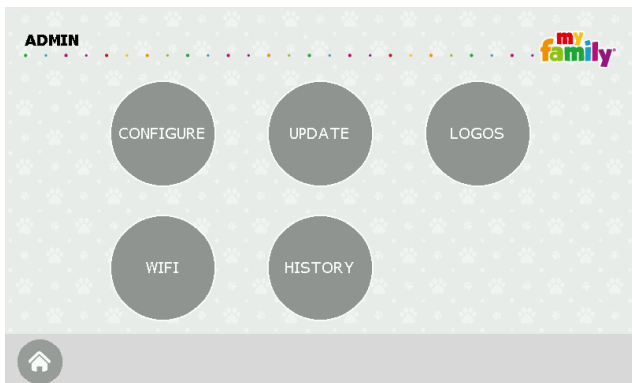


Press  and this screen will appear:

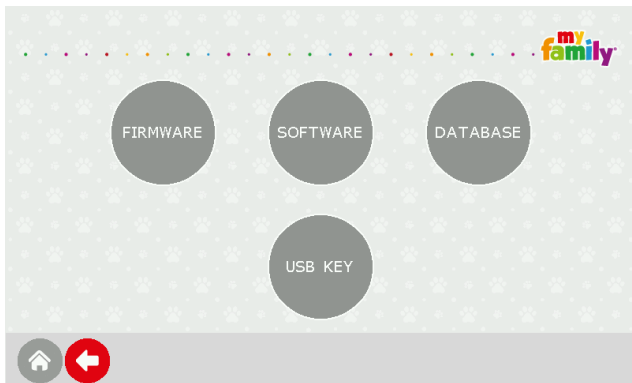
Press  and this screen will appear:



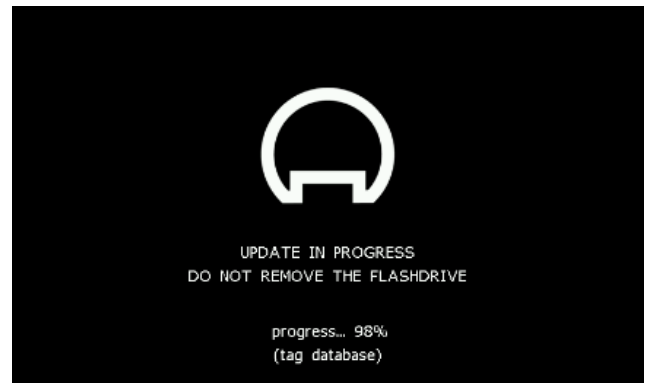
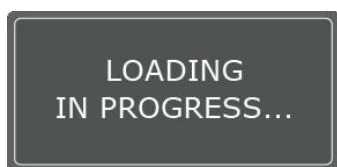
Press **ADMIN** and this screen will appear:



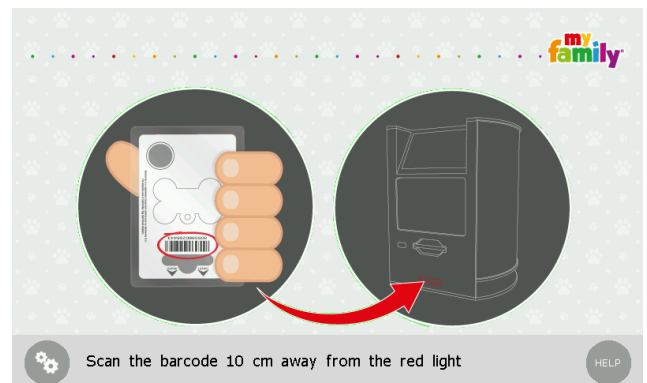
Press **UPDATE** and this screen will appear:



Press "DATABASE" and the loading process will start advising with the following message:

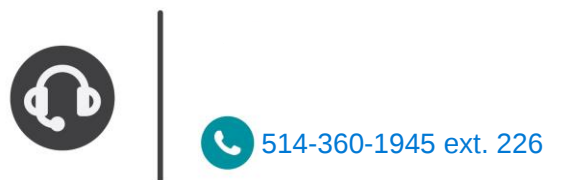


Leave the machine working and wait for this screen:

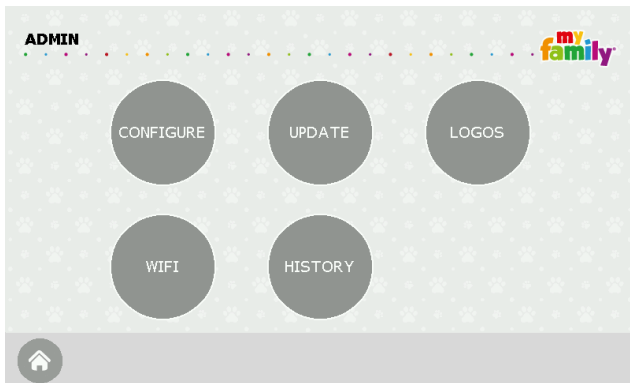


This process is now finished!

For assistance:



If the previous message will not appear, wait
for this screen:

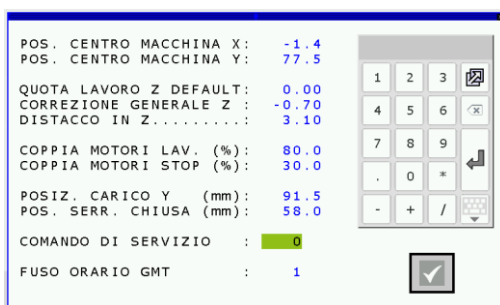


When the previous screen appeared, it
means that the loading process is finished.

Press  to go in home page.

Press  and press 

This screen will appear:



Press "COMANDO DI SERVIZIO" and the
number 0 on the right will be highlighted:



Only when the 0 will be highlighted in green,
insert the number 9560

Press  and this message will appear:



Leave the machine working.

This process could take more than 1 hour!

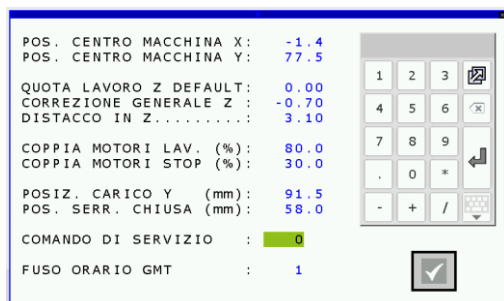
We suggest to do this operation when the machine is not used.

During this operation, the machine will make some “beep” sounds.

When the loading message disappears, the process will be finished.

Remove the USB key from the machine.

Press  and then  and the following screenshot will appear:



POS. CENTRO MACCHINA X:	-1.4
POS. CENTRO MACCHINA Y:	77.5
QUOTA LAVORO Z DEFAULT:	0.00
CORREZIONE GENERALE Z:	-0.70
DISTACCO IN Z.....:	3.10
COPPIA MOTORI LAV. (%):	80.0
COPPIA MOTORI STOP (%):	30.0
POSIZ. CARICO Y (mm):	91.5
POS. SERR. CHIUSA (mm):	58.0
COMANDO DI SERVIZIO :	0
FUSO ORARIO GMT :	1

Press the entry “COMANDO DI SERVIZIO” and the number 0 in the right column will highlight in green:



COMANDO DI SERVIZIO :	0
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Only when the 0 near the entry “Comando di Servizio” is highlighted in green, digit the number 9060 by the digital keyboard on the right.

Press  for confirmation.

Switch the machine off, wait for ten seconds and switch the machine on.

The operation is completed!

For assistance:



514-360-1945 ext. 226